



## **Solutions**

# **Food and Beverage**

# Food and Beverage

## Solutions for



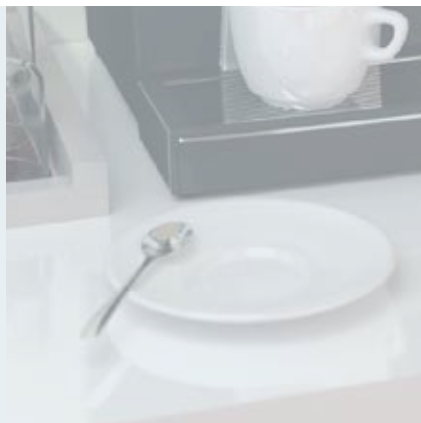
**Coffee  
and vending machines**



**Heating  
and cooking equipment**



**Ice makers  
and cooling systems**



### ABOUT CARLO GAVAZZI

Carlo Gavazzi Automation is a multinational electronics group active in designing, manufacturing and marketing of electronic equipment targeted at the global markets of industrial and building automation.

Our history is full of firsts and our products are installed in a huge number of applications all over the world. With more than 80 years of successful operation, our experience is unparalleled.

We have our headquarters in Europe and numerous offices around the world.

Our R&D competence centres and production sites are located in Denmark, Italy, Lithuania, Malta and the People's Republic of China.

We operate worldwide through 22 of our own sales companies and also selected representatives in more than 65 countries, from the United States in the West to the Pacific Rim in the East.

Our core competence in automation spans three product lines: Sensors, Switches and Controls.

Our wide array of products includes sensors, monitoring relays, timers, energy management system, solid state relays, safety devices and fieldbus systems.

We focus our expertise on offering state-of-the-art product solutions in selected market segments.

Our customers include original equipment manufacturers of packaging machines, plastic-injection moulding machines, food and beverage production machines, conveying and material handling equipment, door and entrance control systems, lifts and escalators, as well as heating, ventilation and air conditioning devices.



## DESIGNED TO MEET MARKET REQUIREMENTS

With over 40 years of expertise in manufacturing components for food and beverage equipment, Carlo Gavazzi can provide a wide range of advanced and reliable products for commercial heating and cooking equipment, ice making technology and cleaning processes.

Carlo Gavazzi is a market leader in solid state relay technology, offering innovative solutions in very compact dimensions for the control of heater loads. The range of products include solid state relays for PCB mounting, chassis mounting as well as solutions ready for use with a built-in heatsink.

The number of switching cycles in food and beverage equipment is quite substantial and a reliable switching solution that guarantees a long, maintenance-free lifetime can be provided only with solid state switching.

Carlo Gavazzi sensors are widely used to detect door closure or to check water level in coffee machines.

Food and beverage processes demand equipment capable of working in harsh environments and conditions.

The Carlo Gavazzi range of sensors include new photoelectric and capacitive types (Ecolab and IP69K approved) capable of withstanding high pressure and steam cleaning.

Monitoring relays, timers, switching power supplies and energy meters complete the range of Carlo Gavazzi products to ensure safe operation and monitoring of equipment, while increasing longevity.



# Food and Beverage

## Coffee and vending machines



Solid state relays	Solid state relays	Photoelectric sensors	Capacitive sensors	Capacitive level sensors	Magnetic level sensors	Energy analyzers	Monitoring relays
RF1	RAM1A..G RA2A	PD30 PA18 PH18	CD50CNF CA18CA	CD34CNF	ILM ILSP	EM111	DPA51/DPA52 DPB52/DIB71

Coffee machines, for both domestic and commercial use, must be reliably monitored in order to avoid any damage to the electromechanical elements such as the pump or the electrical resistance. Carlo Gavazzi products provide efficient control and ensure the reliability of equipment.



Level sensors are the best solution to check the water level as the sensor may be installed directly in the bottom of the tank.

In addition there is a second solution that consists of a float in the tank controlled by means of magnetic sensors.

The switching of heaters can be carried out reliably with the RF1, RAM1A..G or RA2A series which are fully solid state solutions and hence are not so susceptible to problems concerning contacts and arcing as is the case with electromechanical solutions. The RAM1 and RA2A series are also suitable for motor switching.

In the coffee and vending machine

market, the quality of dispensed drinks (hot and cold), reliability, easy cleaning and maintenance are the keys for success.

In coffee machines, the PD30 sensors with background suppression detect the cups to prevent coffee spillage. The CD50 sensors detect the level of coffee beans while the CD34, designed for water-based liquids, can ignore any residual film, moisture or foam.

# Heating and cooking equipment



**Solid state relays**

**RF1**

**Solid state relays**

**RAM1A..G  
RM1A**

**Solid state relays**

**RK2  
RKD2**

**Solid state contactors**

**RGC1A  
RGC2A  
RGC3A**

**Proportional controllers**

**RGC3P  
RGC2P**

**Safety magnetic sensors**

**MC36**

**Photoelectric sensors with IO-Link**

**LD30**

**Energy analyzers**

**EM340**

Manufacturers of cooking equipment such as ovens, griddles, steamers and toasters need to ensure food quality and safety, improving production processes and ensuring a long operating lifetime.

As global legislation enforces restrictions and bans on the use of mercury Carlo Gavazzi's solid state relays and contactors are RoHS compliant and are mercury free. They can operate in humid conditions without being affected by vapors that may be present in the surrounding environment. The Carlo Gavazzi solid state solutions integrate protection against uncontrolled transients and over voltages to guarantee reliable operation.

Additionally, the materials used for the RF1, RAM1A..G, RK and RG conform

to the glow wire requirements of IEC/ EN 60335-1 (Safety of Household and Similar Electrical Appliances).

The RF1, RK and RG series offer the possibility of panel space optimization. The RF1 occupies only 30% of the space required by other panel mounted solid state relays, RG solutions are available in a width as small as 17.5 mm and the RK houses 2 poles in one platform providing up to 50% space savings.

The RGCxP series enables analog inputs to be connected directly to the relay when it is necessary to control the output power in proportion to the level of control input. Machinery protection from voltage surges, overcurrent or phase loss is ensured by Carlo Gavazzi compact monitoring

relays, thus prolonging their lifetime.

In the industrial conveyor oven the LD30 is placed close to a conveyor belt and has two different outputs, which can measure two sizes of food thus regulating the belt speed and consequently the time inside the heating chamber.



# Food and Beverage

## Ice makers and cooling systems



Photoelectric sensors	Inductive proximity sensors	Timers	Capacitive sensors	Capacitive level sensors	Soft starters	Energy analyzers	Digital panel meters
PA18 PH18	ICS08	HAA08 HAA14 FMB01	CD50CNF	CD34CNF	RSWT RSGD	EM340 EM112	UDM 40 LDM 40

Thanks to the progress in energy efficiency, size reduction and low refrigeration charge there are many applications of ice making technology, with millions of ice makers around the world. You can find ice makers in hotels, bars and restaurants as well as in hospitals, laboratories, supermarkets and in the food industry.

The wide range of inductive, capacitive, photoelectric and ultrasonic sensors by Carlo Gavazzi include some types suitable to be installed in ice makers. An inductive sensor - specifically designed for this application - detects the low speed of the gear motor, sending a signal to the PC board which stops the ice machine operation.

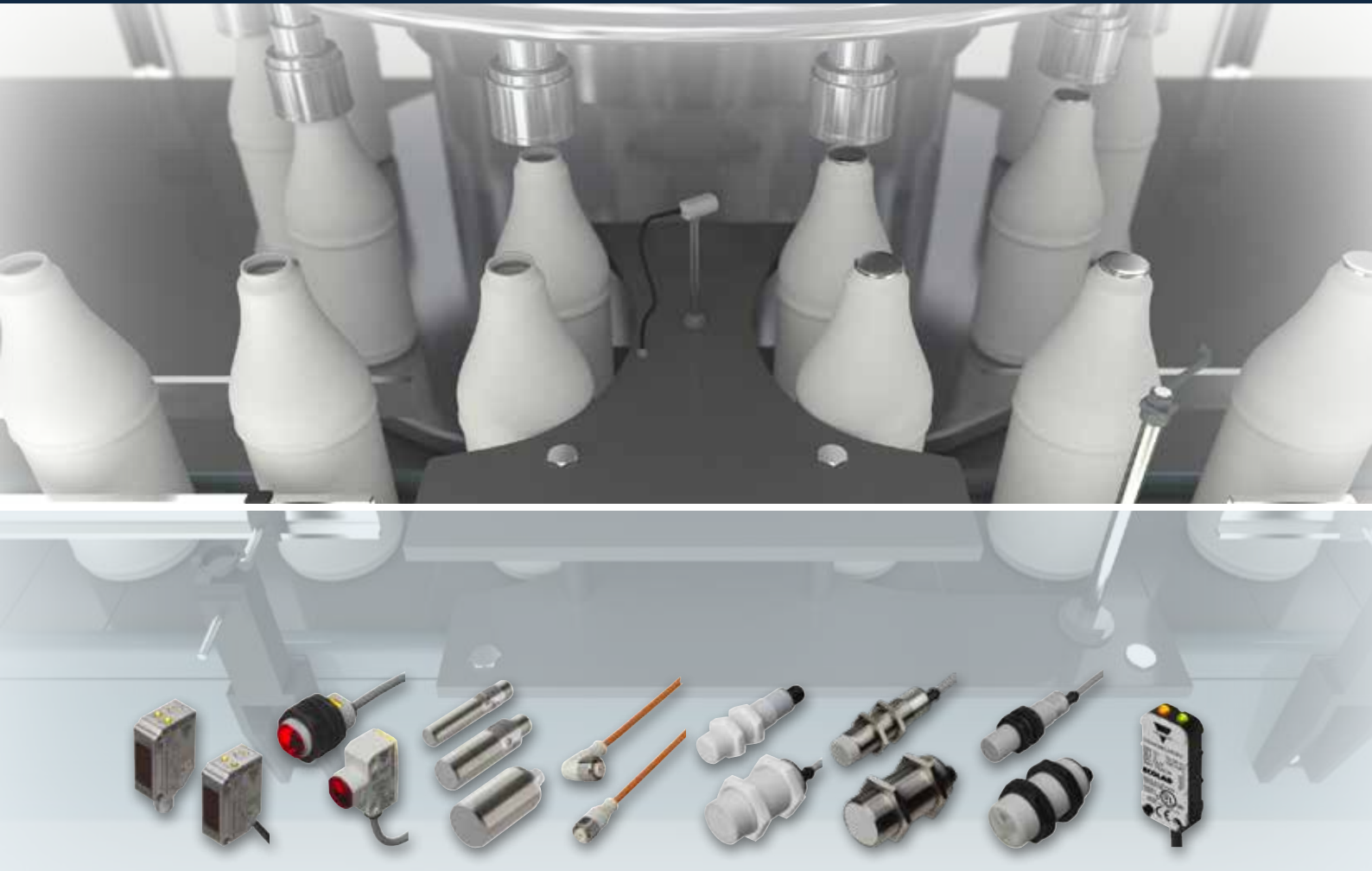
Carlo Gavazzi photoelectric sensors can also be used for ice level control. The sensor sends a signal to the P.C. board to stop the machine when a beam of light sent by the optical device is shielded by ice. The ice machine will then stop making ice before the bin or dispenser is full.

Capacitive sensors also enable accurate control of water levels by sending a water-fill signal to the controller. Additionally RSWT and RSGD soft starters are used to soft start and soft stop high pressure pumps in industrial washing equipment.





# Conveying, filling and cleaning processes



Photoelectric sensors	Photoelectric sensors	Inductive proximity sensors	Cordsets	Capacitive sensors PBT or PTFE with IO-Link	Capacitive sensors AISI316L with IO-Link	Capacitive sensors	Capacitive level sensors
PD30ET	PA18 PH18	ICS12 ICS18 ICS30	CONB14NF CONB54NF	CA18..IO CA30..IO	CA18..IO CA30..IO	CA18CAN/CAF CA30CAN/CAF	CD34CNF

The food industry requires a high level of hygiene and cleanliness in equipment that has to withstand daily wash-downs at high temperatures, high pressure cleaning and harsh detergents. The PD30ET stainless steel sensors work perfectly even in the harshest environments (e.g. in detecting the presence of meat or meat trays on a conveyor system). The sturdy stainless steel housing (AISI316L) together with high-quality plastic materials such as PEEK, PPSU, and PES sealings of FKM, guarantee outstanding mechanical resistance. These sensors are built to withstand cleaning with water at 80°C (176°F), high pressure washing up to 100 bar (1,450 psi) and to resist alkaline and acidic cleaning agents and

are IP69K and Ecolab certified. The PD30 background suppression sensors detect all lid colours on objects at the same distance from the sensor, and their durable design withstands daily cleaning processes. The PA/PH18 sensor series is another solution for applications where harsh cleaning methods are required. The photoelectric sensors - PA18 series - comply with the requirements set out by Ecolab, IP67, IP69K. Offered in a compact M18 threaded ABS housing, this sensor series is available in both axial (straight) and radial (90° right angled) versions. The Carlo Gavazzi ICS series of inductive proximity sensors are also

the ideal solution for demanding applications characterized by harsh environmental conditions. The Ecolab certification guarantees resistance to industrial cleaning agents, such as alkaline or chlorine foam and acid foam disinfectants. The material used for the plastic cap is FDA certified.



# Food and Beverage

## Our product range

### 1-phase solid state relays



#### RF1

- Dimensions: 36 x 21 x 24 mm, panel mount
- Rated operational voltage: up to 280 VAC
- Rated current: up to 25 AAC
- Control input: 5 VDC, 12 VDC, 24 VDC
- Approvals/Marks: CE - cURus - CSA - VDE - EAC

#### MAIN FEATURES

- Zero cross or Random switching
- Suited for resistive loads
- Integrated output overvoltage protection

### 1-phase solid state relays



#### RM1A

- Dimensions: 58.2 x 44.8 x 28.8 mm, panel mount
- Rated operational voltage: up to 660 VAC
- Rated current: 25 AAC, 50 AAC, 75 AAC, 100 AAC
- Control input: 4-32 VDC, 20-280 VAC
- Approvals/Marks: CE - cURus - CSA - EAC - CCC

#### MAIN FEATURES

- Zero cross or Random switching
- Integrated output overvoltage protection
- 1400 Vp blocking voltage

### 1-phase solid state relays



#### RAM1A..G

- Dimensions: 58.2 x 44.8 x 28.8 mm, panel mount
- Rated operational voltage: up to 660 VAC
- Rated current: 25 AAC, 50 AAC, 100 AAC, 125 AAC
- Control input: 4-32 VDC, 20-280 VAC
- Approvals/Marks: CE - cURus - CSA - EAC - CCC - VDE

#### MAIN FEATURES

- Zero cross switching
- Integrated output overvoltage protection
- Certified to EN 60335 glow wire requirements

### 2-pole solid state relays



#### RA2A / RA2A..C

- Dimensions: 57.8 x 44.5 x 31.7 mm, panel mount
- Rated operational voltage: up to 660 VAC
- Rated current per pole: up to 40 AAC
- Control input: 4-32 VDC
- Approvals/Marks: CE - cURus - CSA - EAC

#### MAIN FEATURES

- 2 separately controlled relays in a compact platform
- Zero cross switching
- LED per pole for control status indication

### 2-pole solid state relays



#### RK

- Dimensions: 45 x 58 x 33 (44) mm, panel mount
- Independent control (RKD2..) or common control (RK2..)
- Ratings: up to 660 VAC, 50 AAC /pole, 75 AAC /pole
- Control input: 4-32 VDC
- Approvals/Marks: CE - cURus - CSA - VDE - EAC

#### MAIN FEATURES

- Integrated output overvoltage protection
- Pre-attached thermal pad
- Conformant to EN 60335-1

### 1-phase solid state relays



#### RGS1A

- Dimensions: 90 x 17.8 x 51 mm, panel mount
- Ratings: up to 660 VAC, 90 AAC, 18,000 A<sup>2</sup>s
- Integrated output overvoltage protection
- Control input: 4-32 VDC, 20-275 VAC (24-190 VDC)
- Approvals/Marks: CE - cURus - CSA - EAC - VDE - GL (50 AAC)

#### MAIN FEATURES

- Zero cross or Random switching
- 100 kA short circuit current rating
- Certified as a motor switching device

### 1-phase solid state contactors



#### RGC1A

- Product width 17.5 mm up to 70 mm, DIN or panel mount
- Ratings: up to 660 VAC, 85 AAC, 18,000 A<sup>2</sup>s
- Integrated output overvoltage protection
- Control input: 4-32 VDC, 20-275 VAC (24-190 VDC)
- Approvals/Marks: CE - cULus - EAC - VDE - GL (up to 30 AAC)

#### MAIN FEATURES

- Zero cross or Random switching
- 100 kA short circuit current rating
- Optional integrated overtemperature protection

### 3-phase solid state contactors



#### RGC2A / RGC3A

- Product width up to 70 mm, DIN-rail mount
- Ratings: up to 660 VAC, 75 AAC (RGC2A), 65 AAC (RGC3A) @ 40°C
- Motor ratings up to 11 kW @ 400 VAC, 25 HP @ 600 VAC
- Control input: 5-32 VDC, 20-275 VAC (24-190 VDC)
- Approvals/Marks: CE - cULus - EAC - CCC

#### MAIN FEATURES

- 3-phase; 2-pole or 3-pole switching
- Optional monitoring for load and SSR malfunction
- 100 kA short circuit current rating



# Our product range

3-phase proportional controllers	Photoelectric sensors AISI316L or ABS	Photoelectric sensors AISI316L or ABS with IO-Link	Photoelectric sensors
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## RGC2P / RGC3P

- Product width up to 70 mm, DIN-rail mount
- Rated operational voltage: 180 - 660 VAC
- Rated current: up to 75 AAC (RGC2P), 65 AAC (RGC3P) @ 40°C
- Control input: 0-20 mA, 4-20 mA, 12-20 mA, 0-10 V, 0-5 V, 1-5 V, external potentiometer
- Approvals/Marks: CE - cULus - EAC - CCC

### MAIN FEATURES

- Integrated output overvoltage protection
- Phase angle, Distributed full cycle or Soft start as switching modes
- Integrated monitoring for SSR and load circuit malfunction



## PD30C.. / PD30ET

- Dimensions: 10,8 x 30 x 20 mm  
11 x 31.5 x 21 mm
- Mounting 2 x M3 - 25,4 mm
- Power supply: 10 to 30 VDC
- Sensing distance: < 15 m
- Output: NPN/PNP NO+NC
- Sensor types: D, B, R, P and T
- Connectivity: cable or M8 connectors
- Approvals/Marks: CE - cULus - (ECOLAB only for PD30ET)

### MAIN FEATURES

- Resistant to high-pressure washdowns, aggressive cleaning agents and disinfectants
- IP67, (IP68, IP69K only for PD30ET), NEMA type 1, (2, 4, 4x, 5, 6, 6P only for PD30ET)
- Protection: reverse polarity, short circuit and transients



## LD30C.. / LD30E..

- Background Suppression based on ToF
- Infrared Class 1 Laser
- Selectable: NPN, PNP, Push-Pull, External Input, N.O. and N.C. output
- IO-Link 1.1 with timer, diagnostics and logic functions
- Approvals/Marks: CE - cULus - (ECOLAB only for LD30E)

### MAIN FEATURES

- Adjustment: back or top potentiometer
- IP67, (IP68, IP69K only for LD30E) NEMA type 1, (2, 4, 4x, 5, 6, 6P only for LD30E)
- Diagnostics tools: Quality of Run & Quality of Teach, Alarms and transients



## PA18

- Standard M18 cylindrical housing
- Power supply: 10 to 30 VDC
- Separate models available for NPN or PNP outputs
- Range: 1 m (Axial), 0.8 m (Radial)
- Sensitivity adjustment by potentiometer
- Approvals/Marks: CE - cULus - ECOLAB

### MAIN FEATURES

- ECOLAB approved/CE-marking/cULus approved according to UL508
- Diagnostic LED indication (green and yellow LED)
- Protection: short-circuit, reverse polarity and overload

Photoelectric sensors	Capacitive sensors	Capacitive sensors PBT, AISI316L or PTFE with IO-Link	Capacitive sensors
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## PH18

- Square sensor with M18 front
- Power supply: 10 to 30 VDC
- Separate models available for NPN or PNP outputs
- Sensing types: Diffuse reflective, BGS, Pol. Retro-reflective, Through beam
- Sensitivity adjusted by potentiometer
- Approvals/Marks: CE - cULus - ECOLAB

### MAIN FEATURES

- ECOLAB approved/CE-marking/cULus approved according to UL508
- Diagnostic LED indication (green and yellow LED)
- Protection: short circuit, reverse polarity and overload



## CA18CAN / CAF CA30CAN / CAF

- Sensing distance: 0.5 - 12 mm (M18), 2 - 30 mm (M30)
- NPN or PNP, N.O. and N.C. output
- Dust or temperature alarm output
- Sensing face can withstand temperature up to 120 °C
- Approvals/Marks: CE - cULus - ECOLAB

### MAIN FEATURES

- 4<sup>th</sup> Generation TRIPLESIELD™ with superior EMC performance
- IP67, IP68 and IP69K, Nema 1, 2, 4, 4X, 5, 6, 6P, 12
- Diagnostic LED indication



## CA18..IO / CA30..IO

- Sensing distance: 0.5 - 12 mm (M18), 2 - 30 mm (M30)
- Selectable: NPN, PNP, Push-Pull, External Input, N.O. and N.C. output
- IO-Link 1.1 with timer, diagnostics and logic functions
- IO-Link 1.1 with timer, diagnostics and logic functions
- Approvals/Marks: CE - cULus - ECOLAB

### MAIN FEATURES

- 4<sup>th</sup> Generation TRIPLESIELD™ with superior EMC performance
- IP67, IP68 and IP69K
- Diagnostics tools: Quality of Run & Quality of Teach, Alarms



## CD50CNF

- Dimensions 50 x 30 x 7 mm
- Supply 10-30 VDC or 5 VDC
- 3-wire DC sensors with open collector NPN or PNP transistor output
- Approvals/Marks: CE

### MAIN FEATURES

- Basic capacitive water level sensor
- Detection of excess water in the tank
- Mounting by screws or glued on the outside of any non-metallic tank

# Food and Beverage

## Our product range

### Capacitive level sensor



#### CD34CNF

- Dimensions 8 x 16 x 34 mm
- Power supply: 10 - 30 DC
- Output: NPN/PNP/NO or NC
- Power supply from 208 to 480 VAC ( $\pm 15\%$ )
- Connectivity: cable or M8 4-pin Pig-tail
- Approvals/Marks: CE - cULus - ECOLAB

#### MAIN FEATURES

- Detects water-based liquids (up to 50 mS)
- Automatic adaption to tank wall thickness
- Eliminating influence from build-up or foam
- IP65, 66, 67, 68, 69K NEMA type 1,2,4,4X,5,12
- Protection: reverse polarity, shortcircuit and transients

### Inductive proximity sensors



#### ICS08

- Stainless steel housing M8
- Sensing distance: 2 mm to 4 mm
- Output functions: programmable NO or NC, NPN, PNP or push-pull
- Two meter PVC cable or M8 plug version
- Approvals/Marks: CE - UL - CSA

#### MAIN FEATURES

- Operating temperature:  $-25^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$  ( $-13^{\circ}$  to  $+176^{\circ}\text{F}$ )
- Adjustable sensing distance and hysteresis and configurable output
- Up to 2 kHz operating frequency
- IO-Link v1.1

### Inductive proximity sensors



#### ICS12 / ICS18 / ICS30

- Standard M12, M18 and M30 cylindrical housing
- Power supply: 10 to 36 VDC
- Sensing distance from 2 mm up to 22 mm
- Housing: stainless steel, IP67, IP68 and IP69K
- Approvals/Marks: CE - cULus - cCSAus

#### MAIN FEATURES

- ECOLAB approved
- Short-circuit and overload LED indication
- Extended temperature range:  $-40^{\circ}\text{C}$  to  $+80^{\circ}\text{C}$
- FDA approved plastic cap

### Cordsets



#### CONB14NF / CONB54NF

- M12 and M8 connectors
- Straight and angled versions
- 2 or 5 m cable length
- 4-wire version
- Degree of protection IP69K

#### MAIN FEATURES

- ECOLAB approved/ UL approved
- Extended Temperature range:  $-40^{\circ}\text{C}$  to  $+105^{\circ}\text{C}$
- LED version also available

### Level magnetic sensors



#### ILM / ILSP

- Cylindrical, float diameter 17.5 to 53 mm
- Reversible output function by float overturning
- High temperature versions available up to  $120^{\circ}\text{C}$
- Degree of protection: IP67 minimum

#### MAIN FEATURES

- Cylindrical non-toxic polypropylene or stainless steel housing
- Vertical or horizontal mounting
- NO, NC or change-over output function

### Safety magnetic sensors



#### CLS / SMS

- Rectangular or cylindrical housing
- Connection: PVC cable or pigtail solution
- Housing material: plastic or stainless steel
- Approvals/Marks: CE - cULus

#### MAIN FEATURES

- Multiple flux coding
- Several combinations of safety and auxiliary outputs available
- Operating temperature  $-25^{\circ}$  to  $+70^{\circ}\text{C}$

### Safety magnetic sensors



#### MC36CH / MC36CM

- Rectangular plastic housing: 36 x 26 x 13 mm
- Assured switching distance (Sao) 5 mm
- Output functions: 2 NO or 1 NO + 1 NC
- 2 meter PVC cable or M8 plug version
- Approvals/Marks: CE - cULus

#### MAIN FEATURES

- Up to Cat. 4, PL e in accordance with EN ISO 13849-1, with suitable safety module
- Flexibility: left or right exit connection versions
- LED version available for all variants

### Multifunction meters



#### WM14 / WM12

- Dimensions: 6 DIN-rail module or 96 x 96 mm panel mounting housings
- 3-phase multifunction indicator (WM12) or analyzer (WM14)
- Accuracy 0.5 % (voltage, current)
- Front protection degree IP65, NEMA4X, NEMA12

#### MAIN FEATURES

- Available models from a simple indicator up to an advanced analyzer
- Allows the serial re-transmission of the main parameters to a PLC for full control of the system
- Suitable for DIN-rail or panel mounting

# Our product range

## 1-phase energy analyzers up to 45A



### EM111

- 1 DIN module
- Backlit touch LCD
- Measurement of voltage, current, power, power factor and frequency
- Bi-directional energy metering, 7-digits cl. B (EN50470)
- Measuring inputs: 115/230 VAC, 32 A (max 45 A)
- Approvals/Marks: CE - MID (PFA and PFB)

#### MAIN FEATURES

- Self-powered
- Dual tariff management
- Pulse output or RS485 Modbus or M-Bus port
- Sealable terminal covers

## 1-phase energy analyzers up to 100A



### EM112

- 2 DIN modules
- Backlit touch LCD
- Display backup by supercapacitor
- Measurement of voltage, current, power, power factor and frequency
- Bi-directional energy metering, 8-digits, cl. B (EN50470)
- Measuring inputs: 115/230 VAC, 100 A
- Approvals/Marks: CE - MID (PFA and PFB)

#### MAIN FEATURES

- Self-powered
- Dual tariff management
- Pulse output or RS485 Modbus or M-Bus port
- Sealable terminal covers

## 3-phase energy analyzers for direct current up to 65A



### EM340

- 3 DIN modules
- Backlit touch LCD
- Measurement of voltage, current, power, power factor and frequency
- Bi-directional energy metering, 3x8-digit, cl. B (EN50470)
- Measuring inputs: 230 to 400 V<sub>LL</sub> AC, 65 A
- Approvals/Marks: CE - MID (PFA and PFB)

#### MAIN FEATURES

- Self-powered
- Dual tariff management
- Pulse output or RS485 Modbus or M-Bus port
- Sealable terminal covers

## 3-phase monitoring relays



### DPA51 / DPA52

- 81 x 17.5 x 67.2 mm; DIN-rail housing
- Phase sequence and phase loss, regenerated voltage detection
- 3 phase AC (own power supply)
- Power supply 208 - 480 VAC
- Approvals/Marks: CE - UL - CSA - CCC

#### MAIN FEATURES

- Motor protection against reverse running and phase loss
- 1 DIN module width. Suitable for NORM panels
- No setup needed (plug&play)

## 3-phase voltage relays



### DPB51 / DPB52

- 81 x 17.5 x 67.2 mm; DIN-rail housing
- Phase sequence and loss; overvoltage and undervoltage detection + time delay
- 3 phase connection; 3 phase + neutral connection [DPB51]
- Power supply 208-480 VAC
- Approvals/Marks: CE - UL - CCC

#### MAIN FEATURES

- Complete mains monitoring in a space saving solution
- Neutral loss protection [DPB51]
- Small size for the control panel

## AC Current relays



### DIA53

- 81 x 17.5 x 67.2 mm; DIN-rail housing with 12 mm hole for current measurement
- Current monitoring relay with built-in current transformer
- 20 A, 50 A or 100 A AC
- Self powered
- Approvals/Marks: CE - cULus - CSA

#### MAIN FEATURES

- Only 2 wires connection
- Adjustable current tripping setpoint
- Integrated solid state NPN PNP output

## Voltage and current relays



### DUA01

- 80 x 22.5 x 99.5 mm; DIN-rail housing
- Voltage measurement from 2V to 500V AC/DC
- AC current measurement with MI... and MP... transformers
- Power supply 24-48 VAC/DC; 115/230 VAC
- Approvals/Marks: CE - UL - CSA

#### MAIN FEATURES

- Safe AC current monitoring thanks to MI and MP avoiding overload consequences
- The relay trips as soon as the monitored value is above the setpoint
- Auxiliary power supply to ensure the relay is always active

## Monitoring relays



### DIB71

- Dimensions: 81 x 35.5 x 67.2 mm DIN-rail housing
- Over or under current monitoring relay 1-phase AC/DC TRMS
- Power supply from 24 to 2380 VAC ( $\pm 15\%$ )
- Approvals/Marks: UL - CSA - CE approved

#### MAIN FEATURES

- Simply solution to monitor overload, LED indication for relay, alarm and power supply ON
- 35.5 mm wide housing suitable both back and front panel mounting



# Food and Beverage

## Our product range

### 3-phase pump and ventilator soft starters



#### RSWT

- Motor rating: up to 45 kW (90 A)
- 3-phase controlled & internally bypassed
- Operational voltage:
  - RSWT40: 220 - 400 VAC, RSWT60: 220 - 600 VAC
- PTC input, Alarm - Top of Ramp - Run relay indication
- Approvals/Marks: cULus - CCC - EAC

#### MAIN FEATURES

- Easy to use and set up
- Self-learning algorithm to improve pump starts/stops
- Integrated overload protection (Class 10)

### 3-phase general purpose soft starters



#### RSGD

- Operational voltage range: 187 - 440 VAC, 187 - 660 VAC
- Operational current range: 12 AAC up 100 AAC
- Control voltage: 24 VAC/DC, 110 - 400 VAC
- Auxiliary relays for top of ramp and alarms
- Serial communication (Modbus 2-wire) [RSGD 75 mm models]
- Approvals/Marks: cULus - CCC - EAC

#### MAIN FEATURES

- Easy to use and set-up
- Self-learning algorithm to adapt to different loads
- Integrated overload protection (Class 10)

### 1-phase solid state soft starter for pumps and ventilators



#### RGTS

- Operational current: up to 25 AAC
- Operational voltage: 110 - 230 VAC 50/60 Hz
- Current reduction vs DOL: up to 45%
- Fully solid state solution
- Approvals/Marks: cULus approved

#### MAIN FEATURES

- Easy to configure (only 2 settings required)
- Multi-voltage operation
- Panel/DIN rail mount
- QR code for troubleshooting

### Multifunction timers



#### HAA08 / HAA14

- 28 x 21.5 x 70 mm; for 8 pin or 14 pin blade socket
- Multifunction timer
- DPDT or 4PDT relay output
- Power supply voltage: 24 - 240 V AC/DC
- Approvals/Marks: CE - cUR - CSA

#### MAIN FEATURES

- Adjustable front dial for time setting
- Selectable time ranges from 0.1 s to 100 h
- Delay on operate, delay on release, ON/OFF first symmetrical recycler, single/double interval on trigger open/close

### Multifunction timers



#### FMB01

- 48 x 48 x 96.1 mm; for 11 pin socket or panel mounting
- Multifunction timer
- DPDT relay output
- Power supply voltage: 12 - 240 V AC/DC
- Approvals/Marks: CE - cUR - CSA

#### MAIN FEATURES

- Adjustable front dial for time setting
- Selectable time ranges from 0.05 s to 300 h
- Delay on operate, delay on release, ON/OFF first symmetrical recycler, single/double interval on trigger open/close

### Digital panel meters



#### UDM / LDM40

- Dimensions: 48 x 96 x 105 mm (UDM40); 48 x 96 x 83 mm (LDM40)
- TRMS AC current and voltage measurements
- AC/DC current measurements: selectable full scales (200 µA to 5 A)
- AC/DC voltage measurements: selectable full scales (200 mV to 500 V)
- Approvals/Marks: CE - cURus - cCSAus

#### MAIN FEATURES

- Accuracy class 0.1% reading
- UDM40: °C or °F temperature measurements, resistance measurements, rate, speed, frequency and period measurement

# Our product range

## Multifunction safety modules



### CM22D0A / CM40D0A / CM30D1A

- Compact dimension, 1 DIN, W x H x D: 18 x 90 x 63 mm.
- Safety solution for basic machines, equipment and production lines
- 4 LEDs on the front panel indicate the status and any errors during operation
- Up to 4 OSSD safety outputs
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- Selectable delay time
- Can be used in application with: e-stop, e-gate, limit switch, non contact switch, safety light curtains, safety light beam and safety mat
- Cat.4, PL e (ISO 13849-1), SIL 3 (IEC 62061), SILcl 3 (IEC 61508)
- 2 OSSD auxiliary outputs
- Selectable manual or automatic start

## Multifunction safety modules



### SMS31

- Dimensions 110,8 x 17,5 x 121,1 mm DIN-rail housing
- Auto, manual or monitored manual start
- 3 NO safety relay outputs
- 1 NC auxiliary relay output
- Detachable screw terminals
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- Dual channels simultaneity infinite
- Safe monitoring of emergency stops, interlocks, safety magnetic and limit switches
- Front LED's for safety channel diagnosis
- PL e as per ISO EN 13849-1

## Configurable safety module



### CMM

- 4 non-safety test outputs for sensor monitoring
- 2 non-safety programmable digital signal outputs
- 2 non-safety inputs for Start / Restart interlock and EDM
- LOG file with 5 configuration modifications
- Connection with other exp. units via rear bus
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- Also usable as a stand-alone device, able to control any other expansion unit
- 8 safety digital inputs
- 2 safety OSSD pairs (400 mA Output)
- Cat.4, PL e (ISO 13849-1), SIL 3 (IEC 62062), SILcl 3 (IEC 61508),

## Configurable I/O expansion modules



### C I/O

- Wide range of Input/Output, Input only or Output only (both OSSD and standard relay) expansion units to serve different application requirements
- Models offer a variety of non-safety Inputs/Outputs such as: inputs for Start/Restart interlock and EDM, test outputs
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- The models offer eight combinations:
  - 8 Inputs 2 Outputs; 12 Inputs 8 test Outputs
  - 8 Inputs, 16 Inputs,
  - 2 OSSD, 4 OSSD
  - 2 relay Outputs, 4 relay Outputs

## Data and diagnostic modules + bus transfer



### DDC + CBT

- DDC: Expansion unit for Diagnostics and Data Comm.:
  - C PFBUS - Profibus DP, - C DNET - DeviceNET
  - C CAN - CANOpen, - C EIP - Ethernet IP
  - C ECAT - EtherCAT, - C PFINET - PROFINET
  - C OMMS - Universal Serial Bus
- Bus Transfer: interface module allowing the connection of remote expansions via bus
- DDC: allows communication with most common industrial fieldbus systems
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- Bus transfer: up to 100 m for each connection. Maximum 5 CBT expansions. Ideal solution for the interconnection of the safety functions of several machines in a production line

## Speed monitoring modules



### CES

- Exp. units to monitor speed (Ple): Zero speed, Max speed, Speed range Motion direction; rotation / translation.
- RJ45 for encoder connections and terminal blocks for connection to proximity switches (up to 2 proximity switches per module).
- Inputs frequency: Encoder up to 500 KHz (300 KHz for HTL), Proximity up to 5 KHz.
- Approvals/Marks: CE - cULus - TÜV

#### MAIN FEATURES

- The modules allow configuration of up to 4 speed thresholds for each logic output (axis)
- Each module integrates two logic outputs configurable via the MSD and is capable to control up to two independent axes

# Food and Beverage

## Our product range

### Electromagnetic Safety Interlock



#### ESI

- Enhancing safety. Ideal for applications that require access to remain closed and locked until potential hazards have stopped or come to a predetermined safe state.
- Protecting machines from interruptions in production
- Standards compliance. SIL 3 (EN 62061), PL e in accordance with EN ISO 13849-1, interlock type 2 in accordance with EN ISO 14119.
- Approvals by IMQ - CE - cULus.

#### MAIN FEATURES

- Ensure protection in inertia's machineries
- Prevents entry into a dangerous area until the unlock signal
- With a manual unlock device for emergency
- Block controlled by solenoid

### Switching power supplies



#### SPD: DIN-rail type 5 W...960 W

- DIN-rail housing
- Short circuit and overload protection
- 1-Phase and 3-phase
- Universal supply voltage AC/DC
- Approvals/Marks: cUL listed - TUV/CE

#### MAIN FEATURES

- High efficiency
- LED indicator for DC power on
- Parallel versions available
- Active PFC  $\geq 90$  W
- Class II output  $\leq 90$  W

### Switching power supplies



#### SPPC: Enclosed type 25 W...800 W

- Compact dimensions
- Universal input voltage range: 85 VAC ~ 264 VAC/120 VDC ~ 370 VDC (SPPC150F type)
- 105°C long life electrolytic capacitors
- Adjustable output

#### MAIN FEATURES

- High efficiency and compact size
- DC output: 5, 12, 15, 24 and 48 V
- Built-in active PFC (Power Factor Correction) function: PF  $>0.98$  @ 115 VAC and PF  $> 0.95$ @ 230 VAC (SPPC150F type)





## OUR SALES NETWORK IN EUROPE

### AUSTRIA

Carlo Gavazzi GmbH  
Ketzergrasse 374,  
A-1230 Wien  
Tel: +43 1 888 4112  
Fax: +43 1 889 10 53  
office@carlogavazzi.at

### FRANCE

Carlo Gavazzi Sarl  
Zac de Paris Nord II, 69, rue de la Belle Etoile,  
F-95956 Roissy CDG Cedex  
Tel: +33 1 49 38 98 60  
Fax: +33 1 48 63 27 43  
french.team@carlogavazzi.fr

### ITALY

Carlo Gavazzi SpA  
Via Milano 13,  
I-20045 Lainate  
Tel: +39 02 931 761  
Fax: +39 02 931 763 01  
info@gavazziacbu.it

### SPAIN

Carlo Gavazzi SA  
Avda. Iparraguirre, 80-82,  
E-48940 Leioa (Bizkaia)  
Tel: +34 94 480 4037  
Fax: +34 94 431 6081  
gavazzi@gavazzi.es

### BELGIUM

Carlo Gavazzi NV/SA  
Mechelsesteenweg 311,  
B-1800 Vilvoorde  
Tel: +32 2 257 4120  
Fax: +32 2 257 41 25  
sales@carlogavazzi.be

### GERMANY

Carlo Gavazzi GmbH  
Pfnorstr. 10-14  
D-64293 Darmstadt  
Tel: +49 6151 81000  
Fax: +49 6151 81 00 40  
info@gavazzi.de

### NETHERLANDS

Carlo Gavazzi BV  
Wijkermeerweg 23,  
NL-1948 NT Beverwijk  
Tel: +31 251 22 9345  
Fax: +31 251 22 60 55  
info@carlogavazzi.nl

### SWEDEN

Carlo Gavazzi AB  
V:a Kyrkogatan 1,  
S-652 24 Karlstad  
Tel: +46 54 85 1125  
Fax: +46 54 85 11 77  
info@carlogavazzi.se

### DENMARK

Carlo Gavazzi Handel A/S  
Over Hadstenvej 40,  
DK-8370 Hadsten  
Tel: +45 89 60 6100  
Fax: +45 86 98 15 30  
handel@gavazzi.dk

### GREAT BRITAIN

Carlo Gavazzi UK Ltd  
4.4 Frimley Business Park,  
Frimley, Camberley, Surrey GU16 7SG  
Tel: +44 1 276 854 110  
Fax: +44 1 276 682 140  
sales@carlogavazzi.co.uk

### NORWAY

Carlo Gavazzi AS  
Melkeveien 13,  
N-3919 Porsgrunn  
Tel: +47 35 93 0800  
Fax: +47 35 93 08 01  
post@gavazzi.no

### SWITZERLAND

Carlo Gavazzi AG  
Verkauf Schweiz/Vente Suisse  
Sumpfstrasse 3,  
CH-6312 Steinhausen  
Tel: +41 41 747 4535  
Fax: +41 41 740 45 40  
info@carlogavazzi.ch

### FINLAND

Carlo Gavazzi OY AB  
Ahventie, 4 B  
FI-02170 Espoo  
Tel: +358 9 756 2000  
myynti@gavazzi.fi

### PORTUGAL

Carlo Gavazzi Lda  
Rua dos Jerónimos 38-B,  
P-1400-212 Lisboa  
Tel: +351 21 361 7060  
Fax: +351 21 362 13 73  
carlogavazzi@carlogavazzi.pt

## OUR SALES NETWORK IN THE AMERICAS

### USA

Carlo Gavazzi Inc.  
750 Hastings Lane,  
Buffalo Grove, IL 60089, USA  
Tel: +1 847 465 6100  
Fax: +1 847 465 7373  
sales@carlogavazzi.com

### CANADA

Carlo Gavazzi Inc.  
2660 Meadowvale Boulevard,  
Mississauga, ON L5N 6M6, Canada  
Tel: +1 905 542 0979  
Fax: +1 905 542 22 48  
gavazzi@carlogavazzi.com

### MEXICO

Carlo Gavazzi Mexico S.A. de C.V.  
Circuito Puercultores 22, Ciudad Satelite  
Naucalpan de Juarez, Edo Mex. CP 53100  
Mexico  
T +52 55 5373 7042  
F +52 55 5373 7042  
mexicosales@carlogavazzi.com

### BRAZIL

Carlo Gavazzi Automação Ltda. Av.  
Francisco Matarazzo, 1752  
Conj 2108 - Barra Funda - São Paulo/SP  
Tel: +55 11 3052 0832  
Fax: +55 11 3057 1753  
info@carlogavazzi.com.br

## OUR SALES NETWORK IN ASIA AND PACIFIC

### SINGAPORE

Carlo Gavazzi Automation Singapore Pte. Ltd.  
61 Tai Seng Avenue #05-06  
Print Media Hub @ Paya Lebar iPark  
Singapore 534167  
Tel: +65 67 466 990  
Fax: +65 67 461 980  
info@carlogavazzi.com.sg

### MALAYSIA

Carlo Gavazzi Automation (M) SDN. BHD.  
D12-06-G, Block D12,  
Pusat Perdagangan Dana 1,  
Jalan PJU 1A/46, 47301 Petaling Jaya,  
Selangor, Malaysia.  
Tel: +60 3 7842 7299  
Fax: +60 3 7842 7399  
sales@gavazzi-asia.com

### CHINA

Carlo Gavazzi Automation  
(China) Co. Ltd.  
Unit 2308, 23/F.,  
News Building, Block 1, 1002  
Middle Shennan Zhong Road,  
Shenzhen, China  
Tel: +86 755 83699500  
Fax: +86 755 83699300  
sales@carlogavazzi.cn

### HONG KONG

Carlo Gavazzi Automation  
Hong Kong Ltd.  
Unit No. 16 on 25<sup>th</sup> Floor, One Midtown,  
No. 11 Hoi Shing Road, Tsuen Wan,  
New Territories, Hong Kong  
Tel: +852 26261332 / 26261333  
Fax: +852 26261316

## OUR COMPETENCE CENTRES AND PRODUCTION SITES

### DENMARK

Carlo Gavazzi Industri A/S  
Hadsten

### MALTA

Carlo Gavazzi Ltd  
Zejtun

### ITALY

Carlo Gavazzi Controls SpA  
Belluno

### LITHUANIA

Uab Carlo Gavazzi Industri Kaunas  
Kaunas

### CHINA

Carlo Gavazzi Automation (Kunshan) Co., Ltd.  
Kunshan

## HEADQUARTERS

Carlo Gavazzi Automation SpA  
Via Milano, 13  
I-20045 - Lainate (MI) - ITALY  
Tel: +39 02 931 761  
info@gavazziautomation.com



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